

Metal Primer

Impermitek

Version No: 5.5

Safety Data Sheet according to WHMIS 2023 requirements

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S.GHS.CAN.EN

SECTION 1 Identification

Product Identifier

Product name	Metal Primer
Synonyms	Not Available
Proper shipping name	RESIN SOLUTION, flammable

Recommended use of the chemical and restrictions on use

Relevant identified uses	Pre-treatment agent
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Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Impermitek
Address	5031 53 Ave, Mundare, AB, T0B 3H0, Canada
Telephone	+1 780 289 4542 or +1 780 906 4600
Fax	Not Available
Website	www.impermitek.com
Email	technical@impermitek.com

Emergency phone number

Association / Organisation	Canutec
Emergency telephone numbers	1-888-226-8832 (Canada and US)
Other emergency telephone numbers	1-613-996-6666 (International)

SECTION 2 Hazard(s) identification

Classification of the substance or mixture

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Canadian WHMIS Symbols



Classification	Flammable Liquids Category 2, Acute Toxicity (Oral) Category 4, Sensitisation (Skin) Category 1, Sensitisation (Respiratory) Category 1, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Carcinogenicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2
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Label elements

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H317	May cause an allergic skin reaction.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.

Physical and Health hazard(s) not otherwise classified
Not Applicable

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves and protective clothing.

Precautionary statement(s) Response

P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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No further product hazard information.

SECTION 3 Composition / information on ingredients

Substances
See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
141-78-6	25-40	ethyl acetate
78-93-3	25-40	methyl ethyl ketone
53317-61-6	5-10	toluene diisocyanate trimethylolpropane diethylene glycol
4151-51-3	2.5-5	4-isocyanatophenol phosphorothioate (3:1)
26115-70-8	2.5-5	tris(3-trimethoxysilylpropyl)isocyanurate
101-68-8	0.5-1	4,4'-diphenylmethane diisocyanate (MDI)

SECTION 4 First-aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay. Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted.
Ingestion	▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor. ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

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Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

for simple esters:

BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- ▶ Give activated charcoal.

ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L. *EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994*

For sub-chronic and chronic exposures to isocyanates:

- ▶ This material may be a potent pulmonary sensitiser which causes bronchospasm even in patients without prior airway hyperreactivity.
- ▶ Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts.
- ▶ Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- ▶ Pulmonary symptoms include cough, burning, substernal pain and dyspnoea.
- ▶ Some cross-sensitivity occurs between different isocyanates.
- ▶ Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line.
- ▶ Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- ▶ Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- ▶ Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions.
- ▶ There is no effective therapy for sensitised workers.

[Ellenhorn and Barceloux; Medical Toxicology]

NOTE: Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV1, may not represent sensitivity.

[Karol & Jin, Frontiers in Molecular Toxicology, pp 56-61, 1992]

Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician. Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.

SECTION 5 Fire-fighting measures

Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Flooding quantities of water only.

Special hazards arising from the substrate or mixture

Fire Incompatibility

- ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Special protective equipment and precautions for fire-fighters

Fire Fighting	▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use fire fighting procedures suitable for surrounding area.
Fire/Explosion Hazard	▶ Liquid and vapour are highly flammable. ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. Combustion products include: carbon dioxide (CO2) isocyanates hydrogen cyanide and minor amounts of nitrogen oxides (NOx) other pyrolysis products typical of burning organic material. Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions. When heated at high temperatures many isocyanates decompose rapidly generating a vapour which pressurises containers, possibly to the point of rupture. Release of toxic and/or flammable isocyanate vapours may then occur

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SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	- Remove all ignition sources. - Clean up all spills immediately. - Avoid breathing vapours and contact with skin and eyes. - Control personal contact with the substance, by using protective equipment.
Major Spills	- Liquid Isocyanates and high isocyanate vapour concentrations will penetrate seals on self contained breathing apparatus - SCBA should be used inside encapsulating suit where this exposure may occur. For isocyanate spills of less than 40 litres (2 m2): - Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible. - Notify supervision and others as necessary. - Put on personal protective equipment (suitable respiratory protection, face and eye protection, protective suit, gloves and impermeable boots). - Control source of leakage (where applicable). - Avoid contamination with water, alkalies and detergent solutions. - Material reacts with water and generates gas, pressurises containers with even drum rupture resulting. DO NOT reseal container if contamination is suspected. - Open all containers with care. - Clear area of personnel and move upwind. - Alert Fire Brigade and tell them location and nature of hazard. - May be violently or explosively reactive. - Wear full body protective clothing with breathing apparatus.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	Contains low boiling substance: Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately. - Check for bulging containers. - Vent periodically - Always release caps or seals slowly to ensure slow dissipation of vapours DO NOT allow clothing wet with material to stay in contact with skin
Other information	for commercial quantities of isocyanates: - Isocyanates should be stored in adequately banded areas. Nothing else should be kept within the same bunding. Pre-polymers need not be segregated. Drums of isocyanates should be stored under cover, out of direct sunlight, protected from rain, protected from physical damage and well away from moisture, acids and alkalis. - Store in original containers. - Keep containers securely sealed. - Store in a cool, dry, well-ventilated area. - Store away from incompatible materials and foodstuff containers.

Conditions for safe storage, including any incompatibilities

Suitable container	- Lined metal can, lined metal pail/ can. - Plastic pail. - Polyliner drum. - Packing as recommended by manufacturer. For low viscosity materials - Drums and jerricans must be of the non-removable head type. - Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.): - Removable head packaging; - Cans with friction closures and - low pressure tubes and cartridges may be used. All inner and sole packagings for substances that have been assigned to Packaging Groups I or II on the basis of inhalation toxicity criteria, must be hermetically sealed.
Storage incompatibility	Methyl ethyl ketone: - reacts violently with strong oxidisers, aldehydes, nitric acid, perchloric acid, potassium tert-butoxide, oleum - is incompatible with inorganic acids, aliphatic amines, ammonia, caustics, isocyanates, pyridines, chlorosulfonic acid - forms unstable peroxides in storage, or on contact with propanol or hydrogen peroxide - attacks some plastics - may generate electrostatic charges, due to low conductivity, on flow or agitation - Esters react with acids to liberate heat along with alcohols and acids. - Strong oxidising acids may cause a vigorous reaction with esters that is sufficiently exothermic to ignite the reaction products. - Heat is also generated by the interaction of esters with caustic solutions. - Flammable hydrogen is generated by mixing esters with alkali metals and hydrides. Ketones in this group: - are reactive with many acids and bases liberating heat and flammable gases (e.g., H₂). - react with reducing agents such as hydrides, alkali metals, and nitrides to produce flammable gas (H₂) and heat. - are incompatible with isocyanates, aldehydes, cyanides, peroxides, and anhydrides. - react violently with aldehydes, HNO₃ (nitric acid), HNO₃ + H₂O₂ (mixture of nitric acid and hydrogen peroxide), and HClO₄ (perchloric acid). · Avoid reaction with water, alcohols and detergent solutions. Isocyanates are electrophiles, and as such they are reactive toward a variety of nucleophiles including alcohols, amines, and even water. Upon treatment with an alcohol, an isocyanate forms a urethane linkage. If a di-

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isocyanate is treated with a compound containing two or more hydroxyl groups, such as a diol or a polyol, polymer chains are formed, which are known as polyurethanes.

- ▶ A range of exothermic decomposition energies for isocyanates is given as 20-30 kJ/mol.
- ▶ The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment.
- ▶ For example, in 'open vessel processes' (with man-hole size openings, in an industrial setting), substances with exothermic decomposition energies below 500 J/g are unlikely to present a danger, whilst those in 'closed vessel processes' (opening is a safety valve or bursting disk) present some danger where the decomposition energy exceeds 150 J/g.

BREThERICK: Handbook of Reactive Chemical Hazards, 4th Edition

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances	ethyl acetate	Ethyl acetate	400 ppm / 1,400 mg/m3	1,400 mg/m3 / 400 ppm	Not Available	Not Available
Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits	ethyl acetate	Ethyl acetate	400 ppm	500 ppm	Not Available	Not Available
Canada - Manitoba Occupational Exposure Limits	ethyl acetate	Not Available	400 ppm	Not Available	Not Available	TLV® Basis: URT & eye irr
Canada - Prince Edward Island Occupational Exposure Limits	ethyl acetate	Ethyl acetate	400 ppm	Not Available	Not Available	TLV® Basis: URT & eye irr
Canada - British Columbia Occupational Exposure Limits	ethyl acetate	Ethyl acetate	150 ppm	Not Available	Not Available	Not Available
Canada - Alberta Occupational Exposure Limits	ethyl acetate	Ethyl acetate	400 ppm / 1440 mg/m3	Not Available	Not Available	3 - Occupational exposure limit is based on irritation effects and its adjustment to compensate for unusual work schedules is not required.
Canada - Northwest Territories Occupational Exposure Limits	ethyl acetate	Ethyl acetate	400 ppm	500 ppm	Not Available	Not Available
Canada - Quebec Permissible Exposure Values for Airborne Contaminants	ethyl acetate	Ethyl acetate	400 ppm / 1440 mg/m3	Not Available	Not Available	Not Available
Canada - Nova Scotia Occupational Exposure LimitsCanada	ethyl acetate	Ethyl acetate	400 ppm	Not Available	Not Available	TLV Basis: upper respiratory tract & eye irritation
Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances	methyl ethyl ketone	2-Butanone	200 ppm / 590 mg/m3	740 mg/m3 / 250 ppm	Not Available	Not Available
Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances	methyl ethyl ketone	Methyl ethyl ketone (MEK), see 2-Butanone	200 ppm / 590 mg/m3	740 mg/m3 / 250 ppm	Not Available	Not Available
Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits	methyl ethyl ketone	Methyl ethyl ketone (MEK)	200 ppm	300 ppm	Not Available	Not Available
Canada - Manitoba Occupational Exposure Limits	methyl ethyl ketone	Not Available	200 ppm	300 ppm	Not Available	TLV® Basis: URT irr; CNS & PNS impair; BEI
Canada - Prince Edward Island Occupational Exposure Limits	methyl ethyl ketone	Methyl ethyl ketone	200 ppm	300 ppm	Not Available	TLV® Basis: URT irr; CNS & PNS impair; BEI
Canada - British Columbia Occupational Exposure Limits	methyl ethyl ketone	Methyl ethyl ketone (MEK)	50 ppm	100 ppm	Not Available	Not Available
Canada - Alberta Occupational Exposure Limits	methyl ethyl ketone	Methyl ethyl ketone (MEK; 2-Butanone)	200 ppm / 590 mg/m3	885 mg/m3 / 300 ppm	Not Available	Not Available
Canada - Alberta Occupational Exposure Limits	methyl ethyl ketone	2-Butanone (Methyl ethyl ketone)	200 ppm / 590 mg/m3	885 mg/m3 / 300 ppm	Not Available	Not Available
Canada - Northwest Territories Occupational Exposure Limits	methyl ethyl ketone	Methyl ethyl ketone (MEK)	200 ppm	300 ppm	Not Available	Not Available
Canada - Quebec Permissible Exposure Values for Airborne Contaminants	methyl ethyl ketone	Methyl ethyl ketone (MEK)	50 ppm / 150 mg/m3	300 mg/m3 / 100 ppm	Not Available	Not Available
Canada - Nova Scotia Occupational Exposure LimitsCanada	methyl ethyl ketone	Methyl ethyl ketone [MEK]	200 ppm	300 ppm	Not Available	TLV Basis: upper respiratory tract irritation; central & peripheral nervous systems impairment. BEI
Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bisphenyl isocyanate (MDI)	0.02 ppm / 0.2 mg/m3	Not Available	Not Available	Not Available
Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances	4,4'-diphenylmethane diisocyanate (MDI)	Diphenylmethane diisocyanate, see	0.02 ppm / 0.2 mg/m3	Not Available	Not Available	Not Available

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Source	Ingredient	Material name	TWA	STEL	Peak	Notes
		Methylene bisphenyl isocyanate (MDI)				
Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bisphenyl isocyanate (MDI)	0.005 ppm	0.015 ppm	Not Available	Not Available
Canada - Manitoba Occupational Exposure Limits	4,4'-diphenylmethane diisocyanate (MDI)	Not Available	0.005 ppm	Not Available	Not Available	TLV® Basis: Resp sens
Canada - Prince Edward Island Occupational Exposure Limits	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bisphenyl isocyanate	0.005 ppm	Not Available	Not Available	TLV® Basis: Resp sens
Canada - British Columbia Occupational Exposure Limits	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bisphenyl isocyanate (MDI)	0.005 ppm	Not Available	0.01 ppm	Not Available
Canada - Ontario Occupational Exposure Limits	4,4'-diphenylmethane diisocyanate (MDI)	Isocyanates, organic compounds - Methylene bisphenyl isocyanate (MDI)	0.005 ppm	Not Available	0.02 ppm	* Denotes a chemical agent listed in Table 1 of Ontario Regulation 490/09 (Designated Substances) made under the Act. See clause 2 (2) (a) of this Regulation.
Canada - Alberta Occupational Exposure Limits	4,4'-diphenylmethane diisocyanate (MDI)	Diphenylmethane-4,4'-diisocyanate (Methylene bisphenyl isocyanate, MDI)	0.005 ppm / 0.05 mg/m3	Not Available	Not Available	Not Available
Canada - Alberta Occupational Exposure Limits	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bisphenyl isocyanate (Diphenylmethane-4,4'-diisocyanate; MDI)	0.005 ppm / 0.05 mg/m3	Not Available	Not Available	Not Available
Canada - Northwest Territories Occupational Exposure Limits	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bisphenyl isocyanate (MDI)	0.005 ppm	0.015 ppm	Not Available	Not Available
Canada - Quebec Permissible Exposure Values for Airborne Contaminants	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bis (4-phenyl isocyanate) (MDI)	0.005 ppm / 0.051 mg/m3	Not Available	Not Available	EM: A substance to which exposure must be reduced to a minimum S: SENSITIZER
Canada - Nova Scotia Occupational Exposure LimitsCanada	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bisphenyl isocyanate [MDI]	0.005 ppm	Not Available	Not Available	TLV Basis: respiratory sensitization
Ingredient	Original IDLH		Revised IDLH			
ethyl acetate	Not Available		Not Available			
methyl ethyl ketone	3,000 ppm		Not Available			
toluene diisocyanate trimethylolpropane diethylene glycol	Not Available		Not Available			
4-isocyanatophenol phosphorothioate (3:1)	Not Available		Not Available			
tris(3-trimethoxysilylpropyl)isocyanurate	Not Available		Not Available			
4,4'-diphenylmethane diisocyanate (MDI)	75 mg/m3		Not Available			

Exposure controls

Appropriate engineering controls	▶ All processes in which isocyanates are used should be enclosed wherever possible. ▶ Total enclosure, accompanied by good general ventilation, should be used to keep atmospheric concentrations below the relevant exposure standards. ▶ If total enclosure of the process is not feasible, local exhaust ventilation may be necessary. Local exhaust ventilation is essential where lower molecular weight isocyanates (such as TDI or HDI) is used or where isocyanate or polyurethane is sprayed. Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment.
Individual protection measures, such as personal protective equipment	  
Eye and face protection	▶ Safety glasses with side shields. ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	NOTE: ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.

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	- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. For esters: - Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. - Isocyanate resistant materials include Teflon, Viton, nitrile rubber and some PVA gloves. - Protective gloves and overalls should be worn as specified in the appropriate national standard. - Contaminated garments should be removed promptly and should not be re-used until they have been decontaminated. - NOTE: Natural rubber, neoprene, PVC can be affected by isocyanates
Body protection	See Other protection below
Other protection	All employees working with isocyanates must be informed of the hazards from exposure to the contaminant and the precautions necessary to prevent damage to their health. They should be made aware of the need to carry out their work so that as little contamination as possible is produced, and of the importance of the proper use of all safeguards against exposure to themselves and their fellow workers. Adequate training, both in the proper execution of the task and in the use of all associated engineering controls, as well as of any personal protective equipment, is essential. Employees exposed to contamination hazards should be educated in the need for, and proper use of, facilities, clothing and equipment and thereby maintain a high standard of personal cleanliness. - Overalls. - Eyewash unit. - Barrier cream. - Skin cleansing cream.

Respiratory protection

Respiratory protection is only required in the likelihood that relevant exposure limits may be approached or exceeded, e.g. application in enclosed spaces with restricted air exchange. Concentrations of potentially hazardous substances in air will remain low during normal outdoor application and will not pose a risk to the applicator.

Type AX-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

For spraying or operations which might generate aerosols:

Full face respirator with supplied air.

- In certain circumstances, personal protection of the individual employee is necessary. Personal protective devices should be regarded as being supplementary to substitution and engineering control and should not be used in preference to them as they do nothing to eliminate the hazard.
- However, in some situations, minimising exposure to isocyanates by enclosure and ventilation is not possible, and occupational exposure standards may be exceeded, particularly during on-site mixing of paints, spray-painting, foaming and maintenance of machine and ventilation systems. In these situations, air-line respirators or self-contained breathing apparatus complying with the appropriate national standard must be used.
- Organic vapour respirators with particulate pre-filters and powered, air-purifying respirators are NOT suitable.
- Personal protective equipment must be appropriately selected, individually fitted and workers trained in their correct use and maintenance. Personal protective equipment must be regularly checked and maintained to ensure that the worker is being protected.
- Air-line respirators or self-contained breathing apparatus complying with the appropriate national standard should be used during the clean-up of spills and the repair or clean-up of contaminated equipment and similar situations which cause emergency exposures to hazardous atmospheric concentrations of isocyanate.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance/Colour	Black		
Physical state	Liquid	Relative density (Water = 1)	0.97
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	427
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	> 20.5 mm ² /s at 40 °C
Initial boiling point and boiling range (°C)	>70	Molecular weight (g/mol)	Not Available
Flash point (°C)	-4	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Product is not explosive. However, formation of explosive air/vapour mixtures is possible
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	11.5	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.8	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	99,9915 hPa	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Heat of Combustion (kJ/g)	Not Available	Ignition Distance (cm)	Not Available
Flame Height (cm)	Not Available	Flame Duration (s)	Not Available
Enclosed Space Ignition Time Equivalent (s/m ³)	Not Available	Enclosed Space Ignition Deflagration Density (g/m ³)	Not Available

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Particle Characteristics	Not Available	
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SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

a) Acute Toxicity	There is sufficient evidence to classify this material as acutely toxic.
b) Skin Irritation/Corrosion	Based on available data, the classification criteria are not met.
c) Serious Eye Damage/Irritation	Based on available data, the classification criteria are not met.
d) Respiratory or Skin sensitisation	There is sufficient evidence to classify this material as sensitising to skin or the respiratory system
e) Mutagenicity	Based on available data, the classification criteria are not met.
f) Carcinogenicity	There is sufficient evidence to classify this material as carcinogenic
g) Reproductivity	Based on available data, the classification criteria are not met.
h) STOT - Single Exposure	There is sufficient evidence to classify this material as toxic to specific organs through single exposure
i) STOT - Repeated Exposure	There is sufficient evidence to classify this material as toxic to specific organs through repeated exposure
j) Aspiration Hazard	Based on available data, the classification criteria are not met.

Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may produce toxic effects. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. The main effects of simple esters are irritation, stupor and insensibility. Headache, drowsiness, dizziness, coma and behavioural changes may occur. Exposure to 400ppm ethyl acetate may cause mild eye, nose and throat irritation in an unacclimated persons. However, production workers with regular exposure have better tolerance. Inhalation hazard is increased at higher temperatures. The vapour/mist may be highly irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis and pulmonary oedema. Possible neurological symptoms arising from isocyanate exposure include headache, insomnia, euphoria, ataxia, anxiety neurosis, depression and paranoia. Gastrointestinal disturbances are characterised by nausea and vomiting. Pulmonary sensitisation may produce asthmatic reactions ranging from minor breathing difficulties to severe allergic attacks; this may occur following a single acute exposure or may develop without warning for several hours after exposure. Acute exposure of humans to high concentrations of methyl ethyl ketone produces irritation to the eyes, nose and throat. Acute exposure by inhalation also causes nervous system depression, headache, and nausea. High vapour levels are easily detected due to odour, however odour fatigue may occur, with loss of warning of exposure. Ketone vapours irritate the nose, throat and mucous membrane. High concentrations depress the central nervous system, causing headache, vertigo, poor concentration, sleep and failure of the heart and breathing.
Ingestion	The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum. Acute intoxication by ethyl acetate causes impaired co-ordination, exhilaration, slurred speech, nausea, vomiting, and may progress to stupor, coma and death from failure of breathing or blood circulation. Accidental ingestion of the material may be damaging to the health of the individual.
Skin Contact	The material may accentuate any pre-existing dermatitis condition In humans exposed to methyl ethyl ketone, skin inflammation has been reported. Animal testing has shown methyl ethyl ketone to have high acute toxicity from skin exposure. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. There is some evidence to suggest that the material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.
Eye	This material causes serious eye irritation. The vapour when concentrated has pronounced eye irritation effects and this gives some warning of high vapour concentrations. If eye irritation occurs seek to reduce exposure with available control measures, or evacuate area. The liquid produces a high level of eye discomfort and is capable of causing pain and severe conjunctivitis. Corneal injury may develop, with possible permanent impairment of vision, if not promptly and adequately treated.
Chronic	There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Animal testing shows that methyl ethyl ketone may have slight effects on the nervous system, liver, kidney and respiratory system; there may also be developmental effects and an increase in birth defects. However, there is limited information available on the long-term effects of methyl ethyl ketone in humans, and no information is available on whether it causes developmental or reproductive toxicity or cancer. It is generally considered to have low toxicity, but it is often used in combination with other solvents, and the toxic effects of the mixture may be

Continued...

Metal Detailing Primer

	greater than with either solvent alone. Combinations of n-hexane or methyl n-butyl ketone with methyl ethyl ketone may increase the rate of peripheral neuropathy, a progressive disorder of the nerves of the extremities. Persons with a history of asthma or other respiratory problems or are known to be sensitised, should not be engaged in any work involving the handling of isocyanates. The chemistry of reaction of isocyanates, as evidenced by MDI, in biological milieu is such that in the event of a true exposure of small MDI doses to the mouth, reactions will commence at once with biological macromolecules in the buccal region and will continue along the digestive tract prior to reaching the stomach. Reaction products will be a variety of polyureas and macromolecular conjugates with for example mucus, proteins and cell components. This is corroborated by the results from an MDI inhalation study. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia.	
Metal Detailing Primer	TOXICITY	IRRITATION
	Not Available	Not Available
ethyl acetate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >18000 mg/kg ^[2]	Eye (Human): 400ppm
	Inhalation (Mouse) LC50: >18 mg/l4h ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (Mouse) LD50; 4100 mg/kg ^[2]	Skin: no adverse effect observed (not irritating) ^[1]
methyl ethyl ketone	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 6480 mg/kg ^[2]	Eye (Human): 350ppm
	Inhalation (Mouse) LC50: 32 mg/L4h ^[2]	Eye (Rodent - rabbit): 80mg
	Oral (Rat) LD50: 2054 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]
		Skin (Rodent - rabbit): 14mg/24H - Mild
		Skin (Rodent - rabbit): 402mg/24H - Mild
		Skin (Rodent - rabbit): 500mg/24H - Moderate
		Skin: no adverse effect observed (not irritating) ^[1]
toluene diisocyanate trimethylolpropane diethylene glycol	TOXICITY	IRRITATION
	Not Available	Not Available
4-isocyanatophenol phosphorothioate (3:1)	TOXICITY	IRRITATION
	Inhalation (Rat) LC50: 5.721 mg/L4h ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >2500 mg/kg ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
tris(3-trimethoxysilylpropyl)isocyanurate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >18720 mg/kg ^[2]	Eye (Rodent - rabbit): 100uL - Mild
	Oral (Rat) LD50: 1708.2 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
		Skin: no adverse effect observed (not irritating) ^[1]
4,4'-diphenylmethane diisocyanate (MDI)	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >6200 mg/kg ^[2]	Eye (Rodent - rabbit): 100mg - Moderate
	Inhalation (Rat) LC50: 0.368 mg/L4h ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (Mouse) LD50; 2200 mg/kg ^[2]	Skin (Rodent - rabbit): 500mg/24H
		Skin: adverse effect observed (irritating) ^[1]
		Skin: no adverse effect observed (not irritating) ^[1]
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

Metal Detailing Primer	Generally, linear and branched-chain alkyl esters are hydrolysed to their component alcohols and carboxylic acids in the intestinal tract, blood and most tissues throughout the body. Following hydrolysis the component alcohols and carboxylic acids are metabolized Oral acute toxicity studies have been reported for 51 of the 67 esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids. The very low oral acute toxicity of this group of esters is demonstrated by oral LD50 values greater than 1850 mg/kg bw Genotoxicity studies have been performed in vitro using the following esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids: methyl acetate, butyl acetate, butyl stearate and the structurally related isoamyl formate and demonstrates that these substances are not genotoxic. The JEFCA Committee concluded that the substances in this group would not present safety concerns at the current levels of intake the esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids are generally used as
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Metal Detailing Primer

	flavouring substances up to average maximum levels of 200 mg/kg. Higher levels of use (up to 3000 mg/kg) are permitted in food categories such as chewing gum and hard candy.		
METHYL ETHYL KETONE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.		
TRIS(3-TRIMETHOXSILYLPROPYL)ISOCYANURATE	Low molecular weight alkoxysilane can cause irreversible lung damage when inhaled at low dose. It is not an obvious skin irritant. However, studies suggest with repeated occupational exposure, methoxysilane may cause damage to the eye and skin as well as cancer.		
4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI)	Inhalation (human) TCLo: 0.13 ppm/30 mins Eye (rabbit): 0.10 mg moderate The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. Aromatic and aliphatic diisocyanates may cause airway toxicity and skin sensitization. Monomers and prepolymers exhibit similar respiratory effect. Of the several members of diisocyanates tested on experimental animals by inhalation and oral exposure, some caused cancer while others produced a harmless outcome. This group of compounds has therefore been classified as cancer-causing.		
Metal Detailing Primer & ETHYL ACETATE & METHYL ETHYL KETONE & 4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI)	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.		
Metal Detailing Primer & TOLUENE DIISOCYANATE TRIMETHYLOLPROPANE DIETHYLENE GLYCOL & 4-ISOCYANATOPHENOL PHOSPHOROTHIOATE (3:1) & 4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI)	Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.		
Metal Detailing Primer & TOLUENE DIISOCYANATE TRIMETHYLOLPROPANE DIETHYLENE GLYCOL & 4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI)	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.		
Metal Detailing Primer & METHYL ETHYL KETONE	Methyl ethyl ketone is considered to have a low order of toxicity; however, methyl ethyl ketone is often used in combination with other solvents and the mixture may have greater toxicity than either solvent alone. Combinations of n-hexane with methyl ethyl ketone, and also methyl n-butyl ketone with methyl ethyl ketone may result in an increased in peripheral neuropathy, a progressive disorder of the nerves of the extremities. Combinations with chloroform also show an increase in toxicity.		
TOLUENE DIISOCYANATE TRIMETHYLOLPROPANE DIETHYLENE GLYCOL & 4-ISOCYANATOPHENOL PHOSPHOROTHIOATE (3:1) & TRIS(3-TRIMETHOXSILYLPROPYL)ISOCYANURATE	No significant acute toxicological data identified in literature search.		
TOLUENE DIISOCYANATE TRIMETHYLOLPROPANE DIETHYLENE GLYCOL & 4-ISOCYANATOPHENOL PHOSPHOROTHIOATE (3:1)	Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia.		
Acute Toxicity	✔	Carcinogenicity	✔
Skin Irritation/Corrosion	✘	Reproductivity	✘
Serious Eye Damage/Irritation	✘	STOT - Single Exposure	✔
Respiratory or Skin sensitisation	✔	STOT - Repeated Exposure	✔
Mutagenicity	✘	Aspiration Hazard	✘

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Metal Detailing Primer	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
ethyl acetate	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	72h	Algae or other aquatic plants	>100mg/l	1
	EC50	96h	Algae or other aquatic plants	2500mg/L	4
	LC50	96h	Fish	>75.6mg/l	2
	EC50	72h	Algae or other aquatic plants	1800-3200mg/L	4
	EC50	48h	Crustacea	164mg/l	1

Metal Detailing Primer

methyl ethyl ketone	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	1220mg/l	2
	EC50	48h	Crustacea	308mg/l	2
	EC50	96h	Algae or other aquatic plants	>500mg/L	4
	NOEC(ECx)	48h	Crustacea	68mg/l	2
	LC50	96h	Fish	>324mg/L	4
toluene diisocyanate trimethylolpropane diethylene glycol 4-isocyanatophenol phosphorothioate (3:1)	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>100mg/l	2
	NOEC(ECx)	48h	Crustacea	100mg/l	2
	LC50	96h	Fish	>100mg/l	2
tris(3-trimethoxysilylpropyl)isocyanurate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	48h	Crustacea	>100mg/l	2
	EC50	48h	Crustacea	>100mg/l	2
	EC50	96h	Algae or other aquatic plants	>100mg/l	2
	LC50	96h	Fish	>100mg/l	2
4,4'-diphenylmethane diisocyanate (MDI)	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	672h	Fish	61-150	7
	EC50	48h	Crustacea	>100mg/l	2
	NOEC(ECx)	504h	Crustacea	>=10mg/l	2
	LC50	96h	Fish	>100mg/l	2

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. US EPA, Ecotox database - Aquatic Toxicity Data 4. ECETOC Aquatic Hazard Assessment Data 5. NITE (Japan) - Bioconcentration Data 6. METI (Japan) - Bioconcentration Data 7. Vendor Data

For Methyl Ethyl Ketone:
log Kow: 0.26-0.69;
log Koc: 0.69;
Koc: 34;
Half-life (hr) air: 2.3;
Half-life (hr) H2O surface water: 72-288;
Henry's atm m3 /mol: 1.05E-05;
BOD 5: 1.5-2.24, 46%;
COD: 2.2-2.31, 100%;
ThOD: 2.44;
BCF: 1.
Environmental Fate: Terrestrial Fate - Measured Koc values of 29 and 34 were obtained for methyl ethyl ketone in silt loams. Methyl ethyl ketone is expected to have very high mobility in soil. Volatilization of methyl ethyl ketone from moist and dry soil surfaces is expected.
For Isocyanate Monomers:
Environmental Fate: Isocyanates, (di- and polyfunctional isocyanates), are commonly used to make various polymers, such as polyurethanes. Polyurethanes find significant application in the manufacture of rigid and flexible foams. They are also used in the production of adhesives, elastomers, and coatings.
Atmospheric Fate: These substances are not expected to be removed from the air via precipitation washout or dry deposition.
Studies on various thiophosphates indicated complete mineralization within three weeks by acclimation. A water stability study demonstrated the nature of hydrolysis involves the attack of water molecule on the phosphorus ester involving P-O bond fission. .
For Ketones: Ketones, unless they are alpha, beta-unsaturated ketones, can be considered as narcosis or baseline toxicity compounds.
Aquatic Fate: Hydrolysis of ketones in water is thermodynamically favourable only for low molecular weight ketones. Reactions with water are reversible with no permanent change in the structure of the ketone substrate. Ketones are stable to water under ambient environmental conditions.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
ethyl acetate	LOW (Half-life = 14 days)	LOW (Half-life = 14.71 days)
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
tris(3-trimethoxysilylpropyl)isocyanurate	HIGH	HIGH
4,4'-diphenylmethane diisocyanate (MDI)	LOW (Half-life = 1 days)	LOW (Half-life = 0.24 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
ethyl acetate	HIGH (BCF = 3300)
methyl ethyl ketone	LOW (LogKOW = 0.29)
tris(3-trimethoxysilylpropyl)isocyanurate	LOW (LogKOW = 1.0204)

Ingredient	Bioaccumulation
4,4'-diphenylmethane diisocyanate (MDI)	LOW (BCF = 15)

Mobility in soil

Ingredient	Mobility
ethyl acetate	LOW (Log KOC = 6.131)
methyl ethyl ketone	MEDIUM (Log KOC = 3.827)
tris(3-trimethoxysilylpropyl)isocyanurate	LOW (Log KOC = 189100000)
4,4'-diphenylmethane diisocyanate (MDI)	LOW (Log KOC = 376200)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	- Containers may still present a chemical hazard/ danger when empty. - Return to supplier for reuse/ recycling if possible. Otherwise: - If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. - Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: - Reduction - Reuse - Recycling - Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. DO NOT allow wash water from cleaning or process equipment to enter drains. - It may be necessary to collect all wash water for treatment before disposal. - In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. - Where in doubt contact the responsible authority. DO NOT recycle spilled material. - Consult State Land Waste Management Authority for disposal. - Neutralise spill material carefully and decontaminate empty containers and spill residues with 10% ammonia solution plus detergent or a proprietary decontaminant prior to disposal. DO NOT seal or stopper drums being decontaminated as CO2 gas is generated and may pressurise containers.
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SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO

Land transport (TDG)

14.1. UN number or ID number	1866		
14.2. UN proper shipping name	RESIN SOLUTION, flammable		
14.3. Transport hazard class(es)	Class	3	
	Subsidiary Hazard	Not Applicable	
14.4. Packing group	II		
14.5. Environmental hazard	Not Applicable		
14.6. Special precautions for user	Special provisions		Not Applicable
	Explosive Limit and Limited Quantity Index		5 L
	ERAP Index		Not Applicable

Air transport (ICAO-IATA / DGR)

14.1. UN number	1866		
14.2. UN proper shipping name	RESIN SOLUTION, flammable (vapour pressure at 50 °C more than 110 kPa); RESIN SOLUTION, flammable (vapour pressure at 50 °C not more than 110 kPa)		
14.3. Transport hazard class(es)	ICAO/IATA Class	3	
	ICAO / IATA Subsidiary Hazard	Not Applicable	
	ERG Code	3L	
14.4. Packing group	II		

14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Special provisions	A3
	Cargo Only Packing Instructions	364; 366
	Cargo Only Maximum Qty / Pack	60 L; 220 L
	Passenger and Cargo Packing Instructions	353; 355
	Passenger and Cargo Maximum Qty / Pack	5 L; 60 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y341; Y344
	Passenger and Cargo Limited Maximum Qty / Pack	1 L; 10 L

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1866	
14.2. UN proper shipping name	RESIN SOLUTION, flammable (vapour pressure at 50 °C more than 110 kPa); RESIN SOLUTION, flammable (vapour pressure at 50 °C not more than 110 kPa)	
14.3. Transport hazard class(es)	IMDG Class	3
	IMDG Subsidiary Hazard	Not Applicable
14.4. Packing group	II	
14.5 Environmental hazard	Not Applicable	
14.6. Special precautions for user	EMS Number	F-E, S-E
	Special provisions	223 955
	Limited Quantities	5 L

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
ethyl acetate	Not Applicable
methyl ethyl ketone	Not Applicable
toluene diisocyanate trimethylolpropane diethylene glycol	Not Applicable
4-isocyanatophenol phosphorothioate (3:1)	Not Applicable
tris(3-trimethoxysilylpropyl)isocyanurate	Not Applicable
4,4'-diphenylmethane diisocyanate (MDI)	Not Applicable

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
ethyl acetate	Not Applicable
methyl ethyl ketone	Not Applicable
toluene diisocyanate trimethylolpropane diethylene glycol	Not Applicable
4-isocyanatophenol phosphorothioate (3:1)	Not Applicable
tris(3-trimethoxysilylpropyl)isocyanurate	Not Applicable
4,4'-diphenylmethane diisocyanate (MDI)	Not Applicable

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations and the SDS contains all the information required by the Hazardous Products Regulations.

ethyl acetate is found on the following regulatory lists

- Canada Categorization decisions for all DSL substances
- Canada Domestic Substances List (DSL)
- Canada Toxicological Index Service - Workplace Hazardous Materials Information System - WHMIS GHS

methyl ethyl ketone is found on the following regulatory lists

- Canada Categorization decisions for all DSL substances
- Canada Domestic Substances List (DSL)

Canada Toxicological Index Service - Workplace Hazardous Materials Information System - WHMIS GHS
toluene diisocyanate trimethylolpropane diethylene glycol is found on the following regulatory lists
Canada Categorization decisions for all DSL substances
Canada Domestic Substances List (DSL)
4-isocyanatophenol phosphorothioate (3:1) is found on the following regulatory lists
Canada Categorization decisions for all DSL substances
Canada Domestic Substances List (DSL)
tris(3-trimethoxysilylpropyl)isocyanurate is found on the following regulatory lists
Canada Categorization decisions for all DSL substances
Canada Domestic Substances List (DSL)
4,4'-diphenylmethane diisocyanate (MDI) is found on the following regulatory lists
Canada Categorization decisions for all DSL substances
Canada Domestic Substances List (DSL)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (ethyl acetate; methyl ethyl ketone; toluene diisocyanate trimethylolpropane diethylene glycol; 4-isocyanatophenol phosphorothioate (3:1); tris(3-trimethoxysilylpropyl)isocyanurate; 4,4'-diphenylmethane diisocyanate (MDI))
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (toluene diisocyanate trimethylolpropane diethylene glycol)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'
Taiwan - TCSI	Yes
Mexico - INSQ	No (toluene diisocyanate trimethylolpropane diethylene glycol; 4-isocyanatophenol phosphorothioate (3:1); tris(3-trimethoxysilylpropyl)isocyanurate)
Vietnam - NCI	Yes
Russia - FBEPH	No (toluene diisocyanate trimethylolpropane diethylene glycol; 4-isocyanatophenol phosphorothioate (3:1); tris(3-trimethoxysilylpropyl)isocyanurate)
UAE - Control List (Banned/Restricted Substances)	No (ethyl acetate; methyl ethyl ketone; toluene diisocyanate trimethylolpropane diethylene glycol; 4-isocyanatophenol phosphorothioate (3:1); tris(3-trimethoxysilylpropyl)isocyanurate; 4,4'-diphenylmethane diisocyanate (MDI))
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	14/06/2024
Initial Date	14/12/2022

SDS Version Summary

Version	Date of Update	Sections Updated
4.5	14/06/2024	Toxicological information - Acute Health (inhaled), Toxicological information - Acute Health (skin), Toxicological information - Acute Health (swallowed), Toxicological information - Chronic Health, Hazards identification - Classification, Disposal considerations - Disposal, Exposure controls / personal protection - Engineering Control, Firefighting measures - Fire Fighter (fire/explosion hazard), Firefighting measures - Fire Fighter (fire fighting), First Aid measures - First Aid (eye), First Aid measures - First Aid (inhaled), First Aid measures - First Aid (swallowed), Handling and storage - Handling Procedure, Composition / information on ingredients - Ingredients, Exposure controls / personal protection - Personal Protection (other), Accidental release measures - Spills (major), Handling and storage - Storage (storage requirement), Handling and storage - Storage (suitable container), Identification of the substance / mixture and of the company / undertaking - Supplier Information, Transport information - Transport, Name

Other information

Definitions and abbreviations

- PC - TWA: Permissible Concentration-Time Weighted Average
- PC - STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit,
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Metal Detailing Primer

- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations
- ▶ ES: Exposure Standard
- ▶ OSF: Odour Safety Factor
- ▶ NOAEL: No Observed Adverse Effect Level
- ▶ LOAEL: Lowest Observed Adverse Effect Level
- ▶ TLV: Threshold Limit Value
- ▶ LOD: Limit Of Detection
- ▶ OTV: Odour Threshold Value
- ▶ BCF: BioConcentration Factors
- ▶ BEI: Biological Exposure Index
- ▶ DNEL: Derived No-Effect Level
- ▶ PNEC: Predicted no-effect concentration
- ▶ MARPOL: International Convention for the Prevention of Pollution from Ships
- ▶ IMSBC: International Maritime Solid Bulk Cargoes Code
- ▶ IGC: International Gas Carrier Code
- ▶ IBC: International Bulk Chemical Code

- ▶ AIIC: Australian Inventory of Industrial Chemicals
- ▶ DSL: Domestic Substances List
- ▶ NDSL: Non-Domestic Substances List
- ▶ IECSC: Inventory of Existing Chemical Substance in China
- ▶ EINECS: European INventory of Existing Commercial chemical Substances
- ▶ ELINCS: European List of Notified Chemical Substances
- ▶ NLP: No-Longer Polymers
- ▶ ENCS: Existing and New Chemical Substances Inventory
- ▶ KECI: Korea Existing Chemicals Inventory
- ▶ NZIoC: New Zealand Inventory of Chemicals
- ▶ PICCS: Philippine Inventory of Chemicals and Chemical Substances
- ▶ TSCA: Toxic Substances Control Act
- ▶ TCSI: Taiwan Chemical Substance Inventory
- ▶ INSQ: Inventario Nacional de Sustancias Químicas
- ▶ NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

The information contained in the Safety Data Sheet is based on our data available on the date of publication. This information is intended to aid the user in controlling the handling risks . It is not to be construed as a warranty or specification of the product quality. The information may not be or may not altogether be applicable to combinations of the product with other substances or to particular applications. The user is responsible for ensuring that appropriate precautions are taken and for satisfying themselves that the data are suitable and sufficient for the intended use of the product . In case of any unclarity we advise consulting the supplier or an expert.